#### 126-TRC-09-004

#### SAFETY COMPLIANCE TESTING FOR FMVSS 126 **Electronic Stability Control Systems**

**Toyota Motor Corporation** 2009 Lexus ES350 NHTSA No. C95104

#### TRANSPORTATION RESEARCH CENTER INC.

10820 State Route 347 East Liberty, Ohio 43319



April 30, 2009

#### FINAL REPORT

Prepared Under Contract No.: DTNH22-08-P-0097

U. S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance 1200 New Jersey Avenue, SE West Building, 4<sup>th</sup> Floor (NVS-221) Washington, DC 20590

Prepared for the Department of Transportation, National Highway Traffic Safety Administration, under Contract No. <u>DTNH22-08-P-0097</u>.

This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products of manufacturers.

Prepared By:

Approved By

Approval Date:

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By:

Acceptance Date:

1. Report No.	2. Government Accession No.	Recipient's Catalog No.	
126-TRC-09-004	·		
4. Title and Subtitle		5. Report Date	
Final Report of FMVSS 126 Compli passenger car, NHTSA No. C95104	iance Testing of 2009 Lexus ES350	April 30, 2009	
passenger san, nor en		6. Performing Organization	Code
		TRC 20080734/9264	
7. Author(s) Alan Ida, Project Engineer		8. Performing Organization	Report No.
Jeff Sankey, Manager, DDO Pr	oject Operations	TRC-DOT-126-004	
9. Performing Organization Name	e and Address	10. Work Unit No.	
Transportation Research Cente	er Inc.	11. Contract or Grant No.	
10820 State Route 347 East Liberty, OH 43319		11. Contract of Grant No.	
-		DTNH22-08-P-0097	
12. Sponsoring Agency Name and	Address	13. Type of Report and Period	od Covered
U.S. Department of Transporta National Highway Traffic Safety		Final test report	
Enforcement		April 3, 2009 to April 30,	2009
Office of Vehicle Safety Compl	iance		
1200 New Jersey Avenue, SE, West Building, 4 <sup>th</sup> Floor (NVS-2	21)		
Washington, D.C. 20590			
		14. Sponsoring Agency Cod	е
		NVS-220	
15. Supplementary Notes			
	•		
16. Abstract			
A test was conducted on a 2009 Le	exus ES350, NHTSA No. C95104, in a	ccordance with the specifications	s of the Office of Vehicle Safety
Compliance Test Procedure No. TF	2-126-02 for the determination of FMVS	S 126 compliance.	
Test failures identified were as follo	ws: None		
17. Key Words	,	18. Distribution Statement	- A Company of the Co
Compliance Testing	•	Copies of this report are	available from:
Safety Engineering FMVSS 126		NHTSA Technical Informa	ation Services (TIS)
FIVIV 55 120		(NPO 411)	, ,
		1200 New Jersey Avenue	
		Washington, D.C. 20590 Email: tis@nhtsa.dot.go	
		FAX: (202) 493-2833	•
19. Security Classif. (of this	20. Security Classif. (of this page)	21. No. of Pages 58	22.
report) Unclassified	Unclassified		
Unclassified	Uliciassilieu		

#### **TABLE OF CONTENTS**

SECTION		PAGE
1.0	PURPOSE OF COMPLIANCE TEST	1
2.0	TEST PROCEDURE AND DISCUSSION OF RESULTS	1
3.0	TEST DATA	5
4.0	TEST EQUIPMENT LIST AND CALIBRATION INFORMATION	26
5.0	PHOTOGRAPHS	27
6.0	DATA PLOTS	43
7.0	OTHER DOCUMENTATION 7.1 Owner's Manual Pages 7.2 Vehicle Arrival Condition Report 7.3 Vehicle Completion Condition Report 7.4 Sine with Dwell Test Results 7.5 Slowly Increasing Steer Test Results 7.6 Inertial Sensing System Location Coordinates	48 49 53 54 55 57 58

#### 1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this test is to determine if the test vehicle, an MY 2009 Lexus ES350 meets the minimum equipment and performance requirements stated in Federal Motor Vehicle Safety Standard (FMVSS) 126, "Electronic Stability Control Systems."

This standard establishes performance and equipment requirements for Electronic Stability Control (ESC) Systems installed in passenger cars, multipurpose passenger vehicles, trucks and buses with a gross vehicle weight rating of 4,536 kilograms or less.

#### 2.0 TEST PROCEDURE AND DISCUSSION OF RESULTS

Testing of the MY 2009 Lexus ES350 was conducted at Transportation Research Center Inc. (TRC Inc.) in accordance with NHTSA TP-126-02, dated November 19, 2008.

The vehicle was inspected to ensure it was equipped with an ESC System that:

- Augments vehicle directional stability by applying and adjusting brake torques individually at each wheel to induce a correcting yaw moment to a vehicle;
- Is computer controlled with the computer using a closed-loop algorithm to limit vehicle oversteer and to limit vehicle understeer;
- Has a means to determine the vehicle's yaw rate and to estimate its side slip or side slip derivative with respect to time;
- Has a means to monitor driver steering inputs;
- Has an algorithm to determine the need, and a means to modify engine torque, as necessary, to assist the driver in maintaining control of the vehicle, and
- Is operational over the full speed range of the vehicle (except at vehicle speeds less than 15km/h (9.3mph) or when being driven in reverse).

The vehicle was subjected to a 0.7Hz sine with dwell (SWD) steering maneuver to ensure that it would meet the stability and responsiveness requirements of the standard as follows:

- At 1.0 second after completion of a required sine with dwell steering input, the yaw rate of the vehicle must not exceed 35 percent of the first peak value of yaw rate recorded after the steering wheel angle changes sign (between first and second peaks during the same test run).
- At 1.75 seconds after completion of a required sine with dwell steering input, the yaw rate of the vehicle must not exceed 20 percent of the first peak value of yaw rate recorded after the steering wheel angle changes sign (between first and second peaks during the same test run).
- The lateral displacement of the vehicle center of gravity with respect to its initial straight path must be at least 1.83 m (6 feet) (for vehicles with a GVWR of 3,500kg (7,716 lb) or less) when computed 1.07 seconds after the Beginning of Steer (BOS) at the specified steering wheel angles.

System malfunction simulations were executed to verify vehicle could identify and indicate a malfunction.

The vehicle's ESC System appears to meet the performance and equipment requirements as required by FMVSS 126. The test results are summarized on the following summary sheet.

#### 2.0 TEST PROCEDURE AND DISCUSSION OF RESULTS ... continued

#### DATA SUMMARY (Sheet 1 of 2)

VEHICLE MAKE/MODEL/BODY STYLE: Lexus / ES350 / Passenger car	
VEHICLE NHTSA NO.: C95104 VIN: JTHBJ46GX92295416	
VEHICLE TYPE:Passenger car DATE OF MANUFACTURE:	10/08
LABORATORY: Transportation Research Center Inc.	
REQUIREMENTS	PASS/FAIL
ESC Equipment and Operational Characteristics (Data Sheet 2)	
The vehicle is to be equipped with an ESC system that meets the equipment and operational characteristics requirements. (S126, S5.1, S5.6)	ent <u>PASS</u>
ESC Malfunction Telltale (Data Sheet 3)	
The vehicle is equipped with a telltale that indicates one or more ESC system malfunctions. (S126, S5.3)	PASS
"ESC Off" and other System Controls and Telltale (Data Sheet 3 & 4)	
The vehicle is equipped with an ESC off telltale indicating the vehicle has been put into a mode that renders the ESC System unable to satisfy the performance requirements of the standard, if such a mode exists. (S5.5.1)	SEE REMARKS

#### **REMARKS:**

This vehicle is not equipped with a dedicated switch with the sole purpose of deactivating the ESC System.

#### 2.0 TEST PROCEDURE AND DISCUSSION OF RESULTS ... continued

#### DATA SUMMARY (Sheet 2 of 2)

REQUIREMENTS	PASS/FAIL
If provided, off control and other system controls as well as the ESC off telltale meets the operational requirements (S126, S5.4, S5.4.1, S5.4.2, S5.5.4, and S5.5.9)	SEE REMARKS
Vehicle Lateral Stability (Data Sheet 8)	
Yaw Rate Ratio at 1 second after COS is less than 35% of peak value (S126, S5.2.1)	e. PASS
Yaw Rate Ratio at 1.75 seconds after COS is less than 20% of peak (S126, S5.2.2)	/alue. PASS
Vehicle Responsiveness (Data Sheet 8)	
Lateral displacement at 1.07 seconds after BOS is at least 1.83 m (6 feet) for vehicles with a GVWR of 3,500kg (7,716 lbs.) or less, and 1.52 m (5 feet) for vehicles with a GVWR greater than 3,500 kg (7,716 lbs.). (S126 S5.2.3)	PASS
ESC Malfunction Warning (Data Sheet 9)	
Warning is provided to driver after malfunction occurrence. (S126. S5.3)	PASS_
Malfunction telltale stayed illuminated as long as malfunction existed and must extinguished after malfunction was corrected. (S126, S5.3.7)	PASS
DEN (4 D) (0	

#### **REMARKS:**

This vehicle is not equipped with a dedicated switch with the sole purpose of deactivating the ESC system.

#### 3.0 TEST DATA

# DATA SHEET 1 (Sheet 1 of 2) TEST VEHICLE INSPECTION AND TEST PREPARATION

Lexus / ES350 / Passenger car
TEST DATE: 4-23-09
MANUFACTURE DATE: 08/08
1,210.2 KG REAR GAWR 1,070.0 KG
REAR3
EST: 60 (96.6) Miles (Kilometers)
CLE LABELING:  Rear Axle P215 / 55R 17
<u>Rear Axle</u>
uranza EL400 Bridgestone Turanza EL40
R 17 93V P215 / 55R 17 93V
e sizes? X Yes No
rhat apply): nt Wheel Drive ( ) Rear Wheel Drive erential not locked full time (4WD Automatic) ed Differential (4WD HGLD) Low)

# DATA SHEET 1 (Sheet 2 of 2) TEST VEHICLE INSPECTION AND TEST PREPARATION

**DRIVE CONFIGURATIONS AND MODES: (ex. default, performance, off)**(For each of the vehicle's drive configurations identify available operating modes)

, or one, or and remains a survive serving and a survive serving and		9 /
Drive Configuration 2WD - FWD Mode(s) default		
Drive Configuration		
Drive Configuration		
VEHICLE STABILITY SYSTEMS (Check applicable ted  X_ESCX_ Traction Control	<b>chnologies)</b> : Ro	ll Stability Control
Active SuspensionXElectronic Throttle Co		
X_ABS		
_ist other systems; <u>Electronic Brake Distribution (EBD)</u>		
REMARKS:		
RECORDED BY: Alan Ida APPROVED BY: Jeff Sankey	DATE: DATE:	<u>4-23-09</u> 4-30-09

# DATA SHEET 2 (Sheet 1 of 2) ESC SYSTEM HARDWARE AND OPERATIONAL CHARACTERISTICS

VEHICLE MAKE/MODEL/BODY STYLE: <u>Lexus / ES350 / Passenger car</u>
NHTSA No.: C95104 TEST DATE: 4-14-09
ESC SYSTEM IDENTIFICATION:  Manufacturer/Model Advics Co. Ltd. 44540-33220 (w/o ACC) & 44540-33230 (w/ ACC)
ESC SYSTEM HARDWARE (Check applicable hardware):  X Electronic Control Unit X Hydraulic Control Unit X Wheel Speed Sensors X Yaw Rate Sensor X Lateral Acceleration Sensor List other components; Engine Control System, Master Cylinder Pressure Sensor
List other components,
ESC SYSTEM OPERATIONAL CHARACTERISTICS:
System is capable of generating brake torques at each wheel X Yes (PASS) No (FAIL)
ist and describe component(s): ESC Computer  Hydraulic Control Unit  Master Cylinder Pressure Sensor
System is capable of determining yaw rate X Yes (PASS) No (FAIL)
ist and describe component(s):Yaw Rate Sensor
System is capable of monitoring driver steering input  X Yes (PASS) No (FAIL)  List and describe component(s): Steering Wheel Angle Sensor
System is capable of estimating side slip or side slip derivation X Yes (PASS) No (FAIL)
List and describe component(s): Four Independent Wheel Speed Sensors  Steering Wheel Angle Sensor  Yaw Rate Sensor

# DATA SHEET 2 (Sheet 2 of 2) ESC SYSTEM HARDWARE AND OPERATIONAL CHARACTERISTICS

#### **ESC SYSTEM OPERATIONAL CHARACTERISTICS (continued):**

System is capable of modifying engine torque during E		_ Yes (PASS) _ No (FAIL)
Method used to modify engine torque:ESC Comp	outer and Engine EC	CU
System is capable of activation at speeds of 20 km/h (and higher.	(12.4 mph) <u>X</u>	_Yes (PASS) _ No (FAIL)
Speed system becomes active 15 km/h (9.3 mp	<u>h)</u>	
System is capable of activation during the following driphases (acceleration, deceleration, coasting, and during activation of ABS or traction control).	iving <u>X</u> ng	_Yes (PASS) _No (FAIL)
Driving phases that the system is capable of activation braking, coasting, ABS activation, TCS activation		
Vehicle manufacturer submitted documentation explain ESC system mitigates understeer?		Yes (PASS) No (FAIL)
DATA INDICATES COMPLIANCE	PASS/FAIL	PASS
REMARKS:		
RECORDED BY: Alan Ida  APPROVED BY: Jeff Sankey	DATE: DATE:	<u>4-14-09</u> 4-30-09

# DATA SHEET 3 (Sheet 1 of 5) ESC MALFUNCTION AND OFF TELLTALES

VEHICLE MAKE/MODEL/BODY STYLE: Le	xus / ES350 / Passer	iger car
VEHICLE NHTSA NO. <u>C95104</u>	TEST DATE:	4-03-09
ESC Malfunction Telltale		
Vehicle is equipped with malfunction telltale?	X_Yes (Pass)	No (Fail)
Telltale Location Instrument cluster – left of Telltale Color yellow	of tachometer.	
Telltale symbol or abbreviation used.		
or <b>ESC</b>	Vehicle uses this Vehicles uses this Neither symbol or	
If different than identified above, make note of	of any message, sym	bol or abbreviation used
Uses the above symbol, however the symbol	does not have mirror	s; Also the Multi-
Information Display will display the message	"Check VSC"	
Is telltale part of a common space? X	Yes No	
Is telltale also used to indicate activation of the	ne ESC system? <u>X</u>	YesNo
If yes, explain telltale operation during ESC a intermittent buzzer will sound	ctivation: <u>telltale sy</u>	mbol flashes and

#### 23. DATA SHEETS....continued

# DATA SHEET 3 (Sheet 2 of 2) ESC MALFUNCTION AND OFF TELLTALES

"ESC OFF" Telitale (If provided)
Vehicle is equipped with "ESC Off" telltale?YesX_No
Is "ESC OFF" telltale combined with "ESC Malfunction" telltale utilizing a two part telltaleYesNo
Telltale LocationN/A
Telltale ColorN/A
Telltale symbol or abbreviation used.
Or ESC OFF.  Vehicle uses this symbol  Vehicle uses this abbreviation  Neither symbol or abbreviation is used
If different than identified above, make note of any message, symbol or abbreviation used.
N/A
Is telltale part of a common space? Yes No  DATA INDICATES COMPLIANCE PASS/FAIL <u>SEE REMARKS</u> (Vehicle is compliant if equipped with a malfunction telltale)
REMARKS:  This vehicle is not equipped with a dedicated switch with the sole purpose of deactivating the ESC System.
RECORDED BY: Alan Ida DATE: 4/03/09 APPROVED BY: Jeff Sankey DATE: 4/30/09

# DATA SHEET 4 (Sheet 1 of 3) ESC AND ANCILLARY SYSTEM CONTROLS

#### "ESC OFF" Controls Identification and Operational Check:

Is the vehicle equipped wisystem or place the ESC performance requirement	system in a n	node or mode:	s that may n	o longer satis	
Type of control or controls (mark all that apply)	s provided?				
ldentify each control locat	ion, labeling	and selectable	modes.		
First Control:	Location Labeling Modes	N/A			
Second Control:	Location Labeling Modes	N/A			
ldentify standard or defau	It drive config	juration <u>N/A</u>			
Verify standard or default	drive configu	ration selected	d	Yes	No
Does the "ESC Off" telltale selection of the "ESC Off"				ated ESC of	f control or
				Yes	No (fail)
Does the "ESC Off" telltak 'Lock" or "Off" and then ba				from "On" ("F	Run") to
If no, describe how the off				Yes	No (fail)

## DATA SHEET 4 (Sheet 2 of 3) ESC AND ANCILLARY SYSTEM CONTROLS

If a multi-function control is provided, cycle through each mode setting on the control and record which modes illuminate the "ESC Off" telltale. Also, for those modes that illuminate the ESC Off" telltale identify if the telltale extinguishes upon cycling the ignition system.

	"ESC Off" telltale	"ESC Off" telltale
Control Modes	illuminates upon	extinguishes upon
	activation of control?	cycling ignition?
	(Yes/No)	(Yes/No)
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A

	nates the "ESC Off" telltale, did the telltale extinguish when the 'On" ("Run") to "Lock" or "Off" and then back again to the "On"
( rtdir ) pooliio	Yes No (fail)
Other System Controls t	hat have an ancillary effect on ESC Operation:
	th any ancillary controls that upon activation may deactivate the ESC System in a mode or modes that may no longer satisfy the sof the standard?  YesX_ No
List and describe each co	ntrol (i.e. alternate drive configuration selection controls):
Ancillary Control:	SystemN/A Control DescriptionN/A LabelingN/A
Ancillary Control:	System N/A Control Description N/A Labeling N/A

### DATA SHEET 4 (Sheet 3 of 3) ESC AND ANCILLARY SYSTEM CONTROLS

Activate each control listed above and record whether the control illuminates the "ESC Off" telltale. Also, record warnings or messages provided regarding the ESC System.

Ancillary Control	Control Activates "ESC Off" Telltale? (Yes/No)	Warnings or Messages Provided
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A

For those controls that illuminate the "ESC Off" telltale above identify if the "ESC Off" telltale extinguishes upon cycling the ignition system.

	"ESC Off" telltale extinguishes upon
Ancillary Control	cycling ignition? (Yes/No)
N/A	N/A
N/A	N/A
N/A	N/A

For each control that illuminates the "ESC Off" telltale, did the telltale extinguish when the ignition is cycled from "On" ("Run") to "Lock" or "Off" and then back again to the "On" ("Run") position? If the control activated places the vehicle into a low-range four-wheel drive configuration designed for low-speed, off—road driving, the ESC System may remain turned off after the ignition has been cycled off and then back on and therefore the "ESC Off" telltale may not extinguish.

not extinguish.	Yes No (fail)
DATA INDICATES COMPLIANCE:	PASS/FAIL PASS
REMARKS:	
RECORDED BY: Alan Ida APPROVED BY: Jeff Sankey	DATE: <u>4/03/09</u> DATE: <u>4/30/09</u>

#### DATA SHEET 5 (Sheet 1 of 3) VEHICLE AND TEST TRACK DATA

VEHICLE MAKE/MODEL/BODY	STYLE: <u>Lexus / ES350 / Passenger car</u>	
NHTSA No.: C95104	TEST DATE: 4-23-09	
Test Track Requirements:	Test Surface Slope (0-1 %)	
	Peak Friction Coefficient (at least 0.9)0.9	
Full Fluid Levels: Fuel X	Coolant X Other Fluids Washer (specify)	
Tire Pressures: Required: Actual: LF 210.0 KPA	Front Axle <u>210.0 KPA</u> Rear Axle <u>210.0 KPA</u> RF <u>210.0 KPA</u> LR <u>210.0 KPA</u> RR <u>210.0 KPA</u>	
Vehicle Dimensions: Track	Width 158.4 cm Wheelbase 277.6 cm	
Roof I	Height_143.2_cm	
Vehicle weight ratings: GAW	R Front 1,210 KG GAWR Rear 1,070 KG	3
Unic	paded Vehicle Weight (UVW)	
Front Axle993.6_KG	Left Front 483.5 KG Right Front 510.1 KG	
Rear Axle655.0_KG	Left Rear 341.3 KG Right Rear 313.7 KG	
Total UVW1,648.6_KG		
Baseline Weight and Ou	utrigger Selection (only for MPVs, Trucks, Buses)	
Calculated Baseline Weight (UVV	W+ 73 kg)N/AKG	
	rd" or "Heavy") <u>N/A</u> ight under 2,722 kg (6,000 lbs) ight equal to or greater than 2,722 kg (6,000 lbs)	

## DATA SHEET 5 (Sheet 2 of 3) VEHICLE AND TEST TRACK DATA

#### **UVW with Outriggers** (only for MPVs, Trucks, Buses)

Front Axle N/A KG Left Front N/A KG Right Front N/A KG

Rear Axle N/A KG Left Rear N/A KG Right Rear N/A KG

Total UVW w/ Outriggers N/A KG

#### Loaded Vehicle Weight w/ Driver and Instrumentation (No Ballast)

 Front Axle
 1,062.8
 KG
 Left Front
 524.8
 KG
 Right Front
 538.0
 KG

 Rear Axle
 709.6
 KG
 Left Rear
 373.5
 KG
 Left Rear
 336.1
 KG

Total Loaded weight w/ Driver 1,772.4 KG

Ballast Required = [UVW + 168 KG] - Total Loaded Weight w/ Driver and Instrumentation

= [ 1,648.6 KG + 168 KG] - 1,772.4 KG

= 44.2 KG

#### **Total Loaded Vehicle Weight**

 Front Axle
 1,077.7
 KG
 Left Front
 525.9
 KG
 Right Front
 551.8
 KG

 Rear Axle
 738.9
 KG
 Left Rear
 383.7
 KG
 Right Rear
 355.2
 KG

 Total Loaded Vehicle Weight
 1,816.6
 KG

#### DATA SHEET 5 (Sheet 3 of 3) VEHICLE AND TEST TRACK DATA

#### Center of Gravity and Inertial Sensing System Location at Loaded Vehicle Condition

x-distance (longitudinal)	Point of reference is the (Positive from front axle		e.)
y-distance (lateral)	Point of reference is the (Positive from the cente		
z-distance (vertical)	Point of reference is the (Positive from the groun		
Locations:			
	Center of Gravity	Inertial Sensing Sy	/stem
x-distance	<u>112.9</u> cm	149.5_cm	
y-distance	<u>-0.12</u> cm	<u>0.05</u> cm	
z-distance	<u>54.4</u> cm	<u>48.4</u> cm	
Distance Between Ultr	asonic Sensors:	183.0cm	
	EETS REQUIREMENTS:	YES/NO	YES
REMARKS:			
RECORDED BY: Alai		DATE: DATE:	<u>4-22-09</u> 4-30-09

# DATA SHEET 6 (Sheet 1 of 3) BRAKE AND TIRE CONDITIONING

VEHICLE MAKE/MODEL/BODY	STYLI	E: <u>Lexu</u>	s / ES350 / P	<u>assenç</u>	ger car	
VEHICLE NHTSA No.: C951	04					
Measured Cold Tire Pressures:	LF	210	_ KPA	RF	210	KPA
	LR_	210	_ KPA	RR	210	KPA
Wind Speed4.9 m/se (10m/sec (22mph) max for pass	c enger	cars; 5r	m/s (11mph) r	nax. fo	r MPVs	and Trucks)
Ambient Temperature (7°C (45°F	-) - 40°	°C (104°	°F))	5	<u>5.0</u> °C	
Pre-Test Calibration Data						
1-mile Distance Display R	eading	]			5,288.7	7_feet
1-mile Distance Stopwatch	n Time	<b>!</b>			59.97	7_seconds
97 km/h (60 mph) Stead S	Spéed	Data Fil	e Number	<u>C9510</u>	04_0423	32009 0000
Brake Conditioning Time;	8:4	11 AM		Date;	4-23-0	9
56 km/h (35 mph) Brake S	Stops					
Number of stops ex	cecute	d (10 re	quired)		10	stops
Observed decelera	tion ra	te range	e (.5g target)	0.50	- 0.52	. g
72 km/h (45 mph) Brake S	Stops					
Number of stops ex	kecute	d (3 req	uired)		3	stops
Number of stops A	BS act	ivated (	3 required)		3	stops
Observed decelera	tion ra	te range	Э	1.0	<u> </u>	. g
72 km/h (45 mph) Brake (	Cool D	own Pei	riod			
Duration of cool do	wn pe	riod (5 r	ninutes min.)		5:25	minutes

## DATA SHEET 6 (Sheet 2 of 3) BRAKE AND TIRE CONDITIONING

Tire Conditioning Series No. 1 Time: 9:10 AM Date: 4-23-09

Measured Tire Pressures: LF 213.7 KPA RF 220.6 KPA

LR 210.3 KPA RR 210.3 KPA

Wind Speed 1.8 m/sec
(10m/sec (22mph) max for passenger cars; 5m/s (11mph) max. for MPVs and Trucks)

Ambient Temperature (7°C (45°F) - 40°C (104°F)) 5.6 °C

30 meter (100 ft) Diameter Circle Maneuver				
Test Runs	Steering Direction	Target Lateral	Observed Lateral	Observed Vehicle
1000110011		Acceleration (g)	Acceleration (g)	Speed (km/h)
1-3	Clockwise	0.5-0.6	0.55	47
4-6	Counterclockwise	0.5-0.6	0.55	45

Hz 3 Cycle Sinusoidal Steering Maneuver to     Determine Steering Wheel Angle For 0.5-0.6g Lateral Acceleration				
Test Runs	Vehicle Speed Km/h(mph)	Steering Wheel Angle (degrees)	Target Peak Lateral Acceleration (g)	Observed Peak Lateral Acceleration (g)
1	56+2 (35 <u>+</u> 1)	30	0.5-0.6	0.19
2	56 <u>+</u> 2 (35 <u>+</u> 1)	90	0.5-0.6	0.57
3	56+2 (35+1)		0.5-0.6	
4	56 <u>+</u> 2 (35 <u>+</u> 1)		0.5-0.6	

Steering wheel angle that corresponds to a peak 0.5-0.6g lateral acceleration; \_\_\_\_\_90 \_\_degrees

	1 Hz 10 Cycle Sinusoidal Steering Maneuver				
Test Runs	Vehicle Speed Km/h (mph)	Steering Wheel Angle (degrees)	Target Peak Lateral Acceleration (g)	Observed Peak Lateral Acceleration (g)	
1 - 3	56+2 (35+1)	90 (cycles 1-10)	0.5-0.6	0.55	
4	56+2 (35+1)	90 (cycles 1-9)	0.5-0.6	0.55	
·	33 (33 /	180 (cycle 10)*	N/A	0.86	

<sup>\*</sup> The steering wheel angle used for cycle 10 should be twice the angle used for cycles 1-9.

# DATA SHEET 6 (Sheet 3 of 3) BRAKE AND TIRE CONDITIONING

		7		
Tire Conditionin	g Series No. 2	Time: 11:22	2 AM Dat	e: <u>4-23-09</u>
Measured Tire P		F <u>224.1</u> KPA R <u>217.2</u> KPA		<u>.1 </u> KPA <u>′.2 </u> KPA
Wind Speed (10m/sec (22mp	0.4 m/sec h) max for passen	ger cars; 5m/s (11	mph) max. for MF	Vs and Trucks)
Ambient Temper	ature (7°C (45°F) -	- 40°C (104°F))	9.4	°C
	30 meter (1	00 ft) Diameter Circle	Maneuver	
Test Runs	Steering Direction	Target Lateral Acceleration (g)	Observed Lateral Acceleration (g)	Observed Vehicle Speed (km/h)
1-3	clockwise	0.5-0.6	0.55	47
4-6	counterclockwise	0.5-0.6	0.55	45
	1 Hz 3 Cycle	Sinusoidal Steering	Maneuver to	
De	etermine Steering Wh	neel Angle For 0.5-0.	6g Lateral Accelerati	on
Test Runs	Vehicle Speed Km/h (mph)	Steering Wheel Angle (degrees)	Target Peak Lateral Acceleration (g)	Observed Peak Lateral Acceleration (g)
4	FC+0 (2F+1)	30	0.5-0.6	N/A
<u>1</u>	56 <u>+</u> 2 (35 <u>+</u> 1) 56+2 (35 <u>+</u> 1)	30	0.5-0.6	14// (
3	56+2 (35 <u>+</u> 1)		0.5-0.6	
<u>3</u>	56 <u>+</u> 2 (35 <u>+</u> 1)		0.5-0.6	
Steering wheel ang	le that corresponds	to a peak 0.5–0.6g la		90 degrees
Test Runs	Vehicle Speed	Steering Wheel	Target Peak	Observed Peak
rest Runs	(mph)	Angle (degrees)	Lateral Acceleration (g)	Lateral Acceleration (g)
1 - 3	56 <u>+</u> 2 (35 <u>+</u> 1)	90 (cycles 1-10)	0.5-0.6	0.55
4	56 <u>+</u> 2 (35 <u>+</u> 1)	90 (cycles 1-9)	0.5-0.6	0.55
		180 (cycle 10)*	N/A	0.86
* The steering wheel	angle used for cycle	10 should be twice the	angle used for cycles	s 1-9.
RECORDED BY:	· Alan Ida	,	DATE:	4-23-09
APPROVED BY:			DATE:	
ALLINOVED DI.	<u> </u>			

# DATA SHEET 7 (1 of 2) SLOWLY INCREASING STEER (SIS) MANEUVER

VEHICLE MAKE/MODEL/BODY STYLE: Lexus / ES350 / Passenger car

VEHICLE MAKE/MODEL/BODT STILL. Lexus / L333011 assenger car
VEHICLE NHTSA No.: C95104 TEST DATE: 4-23-09
Wind Speed1.3 m/sec (10m/sec (22mph) max for passenger cars; 5m/s (11mph) max. for MPVs and Trucks)
Ambient Temperature (7°C (45°F) - 40°C (104°F))8.3 °C
Static Data File Number:  Selected Drive Configuration:  Selected Mode:  0006  default - FWD  default
Preliminary Left Steer Maneuver:  Lateral Acceleration measured at 30 degrees steering wheel angle (a <sub>y,30 degrees</sub> )  a <sub>y,30 degrees</sub> = 0.267 g
Assuming a linear relationship the following ratio should be used to calculate the steering wheel angle at .55g.
$\delta_{SIS}$ =61.8 degrees @ 0.55g
$\frac{30 \text{ degrees}}{a_{\text{v,30 degrees}}} = \frac{\delta_{\text{SIS}}}{0.55 \text{ g}}$ $\delta_{\text{SIS}} = \underline{\qquad \qquad 60.0 \qquad \text{degrees (rounded)}}$

Steering Wheel Angle at Corrected 0.3 g Lateral Acceleration:

Steering wheel Angle at Confector old g Lateral 7 to contract								
Maneuver #	Initial Steer Direction	. Time Clock (5 min max between runs)	Steering Wheel Angle to nearest 0.1 degree (degrees)	All Conditions Met?				
1	Left	10:19 am	-36.5	Yes				
2	Left	10:22 am	-37.4	Yes				
3	Left	10:25 am	-35.8	Yes				
4	Right	10:33 am	36.2	Yes				
5	Right	10:37 am	36.0	Yes				
6	Right	10:40 am	36.1	Yes				

# DATA SHEET 7 (2 of 2) SLOWLY INCREASING STEER (SIS) MANEUVER

#### **Average Overall Steering Wheel Angle:**

$$\delta_{0.3 \text{ g, overall}} = (\left| \delta_{0.3 \text{ g, left (1)}} \right| + \left| \delta_{0.3 \text{ g, left (2)}} \right| + \left| \delta_{0.3 \text{ g, left (3)}} \right| + \delta_{0.3 \text{ g, right (1)}} + \delta_{0.3 \text{ g, right (2)}} + \delta_{0.3 \text{ g, right (3)}}) / 6$$

$$\delta_{0.3 \text{ g, overall}} = \underbrace{36.3}_{\text{to nearest 0.1 degree}} \text{ degrees}$$

REMARKS:

RECORDED BY: Alan Ida DATE: 4-23-09
APPROVED BY: Jeff Sankey DATE: 4-30-09

## DATA SHEET 8 (1 of 3) VEHICLE LATERAL STABILITY AND RESPONSIVENESS

VEHICLE MAKE/MODEL/BODY STYLE:	Lexus / ES350 / Passenger car
VEHICLE NHTSA No.: C95104	TEST DATE: 4-23-09
Tire conditioning completed ESC system is enabled On track calibration checks have been con On track static data file for each sensor ob	X Yes No Yes No npleted X Yes No
Selected Drive Configuration: Selected Mode:	default - FWD default
Overall steering wheel angle $(\delta_{0.3~g,   ext{overall}})$ _ Static Data File Number	36.3 degrees

Lateral Stability Test Series No. 1 – Counterclockwise Initial Steer Direction

Laterar Sta		Comma		,	Yaw Rate	s	YI	RR		RR
	Clock	Steering Wheel		(degrees/sec)		at 1.0 sec after		at 1.75 sec after		
Maneuver	Time	Angle	9 <sup>1</sup>					OS		OS
#		(degre	es)					35%]		20%]
	(1.5 – 5 min between	Scalar	Angle	$\dot{\psi}_{{\scriptscriptstyle Peak}}$	$\dot{\psi}_{ m 1.0sec}$	$\dot{\psi}_{ m 1.75sec}$	%	Pass/ Fail	%	Pass/ Fail
	each test run)			, Tean	7 1.0500					
1	11:46 am	1.5* δ <sub>0.3 g</sub>	54	11.75	-0.04	-0.05	-0.37	Pass	-0.42	Pass
2	11:49 am	$2.0* \delta_{0.3 g}$	73	16.03	0.00	0.03	0.02	Pass	0.19	Pass
3	11:53 am	$2.5* \delta_{0.3 g}$	91	19.58	-0.25	-0.14	-1.29	Pass	-0.69	Pass
4	11:56 am	3.0* δ <sub>0.3 g</sub>	109	23.28	-0.09	0.01	-0.39	Pass	0.04	Pass
5	11:59 am	$3.5* \delta_{0.3 g}$	127	27.42	-0.03	-0.04	-0.12	Pass	-0.16	Pass
6	12:02 pm	4.0* δ <sub>0.3 g</sub>	145	31.89	-0.37	-0.32	-1.16	Pass	-0.99	Pass
7	12:06 pm	4.5* δ <sub>0.3 g</sub>	163	36.21	-0.05	0.03	-0.15	Pass	0.08	Pass
8	12:09 pm	5.0* δ <sub>0.3 g</sub>	181	39.47	-0.24	-0.09	-0.60	Pass	-0.23	Pass
9	12:12 pm	5.5* δ <sub>0.3 g</sub>	200	43.26	-0.26	-0.14	-0.60	Pass	-0.32	Pass
10	12:15 pm	$6.0* \delta_{0.3 g}$	218	45.52	-0.30	-0.20	-0.67	Pass	-0.44	Pass
11	12:18 pm	$6.5^*  \delta_{0.3  g}$	236	48.53	-0.08	-0.06	-0.17	Pass	-0.13	Pass
12	12:21 pm	$7.0^*  \delta_{0.3  g}$	254	49.69	-0.31	-0.18	-0.62	Pass	-0.36	Pass
13	12:25 pm	7.4* δ <sub>0.3 g</sub>	270	51.66	-0.11	-0.15	-0.21	Pass	-0.28	Pass
			,							
				L		tor of 6 5*\$	0	70 dearees i	o utilizad v	ubiobovor is

<sup>1.</sup> Maneuver execution should continue until a steering wheel angle magnitude factor of 6.5\*δ<sub>0.3 g, overall</sub> or 270 degrees is utilized, whichever is greater provided the calculated magnitude of 6.5\*δ<sub>0.3 g, overall</sub> is less than or equal to 300 degrees. If 6.5\*δ<sub>0.3 g, overall</sub> is less than 270 degrees maneuver execution should continue by increasing the steering wheel angle magnitude by multiples of 0.5\*δ<sub>0.3 g, overall</sub> without exceeding the 270 degree steering wheel angle.

# DATA SHEET 8 (2 of 3) VEHICLE LATERAL STABILITY AND RESPONSIVENESS

Lateral Stability Test Series No. 2 - Clockwise Initial Steer Direction

Lateral Stability Test Series No. 2 – Clockwise Initial Steer Direction										
		Comma	nded		Yaw Rate	es	Υ	RR	Y	RR
	Clock	Steering Wheel		(c	legrees/s	ec)	at 1.0 sec after		at 1.75 sec after	
Maneuver	Time	Angle	9 <sup>1</sup>					OS	_	OS
#		(degre	es)				<u>[≤</u> 3	35%]	<u>[≤ 2</u>	20%]
	(1.5 – 5 min between	Scalar	Angle	116	116	nic.	%	Pass/	%	Pass/
	each test			$\psi_{\it Peak}$	$\psi_{ m 1.0 sec}$	$\psi_{1.75 m sec}$		Fail		Fail
	run)									
1	12:29 pm	1.5* δ <sub>0.3 g</sub>	54	-12.05	0.19	0.07	-1.54	Pass	-0.60	Pass
2	12:32 pm	$2.0* \delta_{0.3 g}$	73	-16.59	-0.05	-0.02	0.30	Pass	0.10	Pass
3	12:36 pm	$2.5* \delta_{0.3 g}$	91	-20.63	0.12	0.05	-0.61	Pass	-0.25	Pass
4	12:40 pm	$3.0* \delta_{0.3 g}$	109	-25.00	-0.10	-0.18	0.41	Pass	0.70	Pass
5	12:43 pm	$3.5* \delta_{0.3 g}$	127	-30.05	0.12	0.04	-0.39	Pass	-0.13	Pass
6	12:47 pm	4.0* δ <sub>0.3 g</sub>	145	-35.03	0.11	0.02	-0.31	Pass	-0.05	Pass
7	12:50 pm	4.5* δ <sub>0.3 g</sub>	163	-38.86	0.09	-0.09	-0.24	Pass	0.23	Pass
8	12:53 pm	5.0* δ <sub>0.3 g</sub>	181	-41.51	0.34	0.08	-0.82	Pass	-0.18	Pass
9	12:57 pm	5.5* $\delta_{0.3 g}$	200	-45.11	0.26	0.03	-0.59	Pass	-0.08	Pass
10	1:00 pm	$6.0* \delta_{0.3 g}$	218	-47.45	0.04	0.03	-0.09	Pass	-0.07	Pass
11	1:03 pm	$6.5* \delta_{0.3 g}$	236	-50.48	-0.05	-0.05	0.11	Pass	0.10	Pass
12	1:07 pm	7.0* δ <sub>0.3 g</sub>	254	-52.73	-0.14	-0.13	0.26	Pass	0.24	Pass
13	1:10 pm	$7.4* \delta_{0.3 g}$	270	-55.56	0.11	-0.05	-0.20	Pass	0.09	Pass
						1 of C E*S		70.1.	(11:	hichover is

<sup>1.</sup> Maneuver execution should continue until a steering wheel angle magnitude factor of 6.5\*δ<sub>0.3 g, overall</sub> or 270 degrees is utilized, whichever is greater provided the calculated 6.5\*δ<sub>0.3 g, overall</sub> is less than or equal to 300 degrees. If 6.5\*δ<sub>0.3 g, overall</sub> is less than 270 degrees maneuver execution should continue by increasing the steering wheel angle magnitude by multiples of 0.5\*δ<sub>0.3 g, overall</sub> without exceeding the 270 degree steering wheel angle.

During execution of the sine with dwell maneuvers we observed?		
Rim-to-pavement contact Tire debeading Loss of pavement contact of vehicle tires Did the test driver experience any vehicle loss of control or spinout?	YesXNoYesXNoYesXNoYesXNo	
If "Yes" explain the event and consult with the COTR.		_
		_

#### **TEST DATA....continued** 3.0

# DATA SHEET 8 (3 of 3) VEHICLE LATERAL STABILITY AND RESPONSIVENESS

		Commanded Steering Wheel Angle			al Displacement <sup>1</sup>	
		$(5.0^*\delta_{ ext{0.3 g, overall}})$	or greater)			
Maneuver	Initial Steer	Scalar	Angle	Distance	Pass/Fail	
#	Direction		(degrees)	(m)		
8	Counter Clockwise	$5.0* \delta_{0.3 g}$	181	3.01	Pass	
9	Counter Clockwise	5.5* δ <sub>0.3 g</sub>	200	3.07	Pass	
10	Counter Clockwise	6.0* δ <sub>0.3 g</sub>	218	3.19	Pass	
11	Counter Clockwise	6.5* δ <sub>0.3 g</sub>	236	3.23	Pass	
12	Counter Clockwise	7.0* δ <sub>0.3 g</sub>	254	3.22	Pass	
13	Counter Clockwise	7.4* δ <sub>0.3 g</sub>	270	3.25	Pass	
8	Clockwise	5.0* δ <sub>0.3 g</sub>	181	2.89	Pass	
9	Clockwise	5.5* δ <sub>0.3 g</sub>	200	3.00	Pass	
10	Clockwise	6.0* δ <sub>0.3 g</sub>	218	3.04	Pass	
11	Clockwise	$6.5^* \delta_{0.3 \text{ g}}$	236	3.06	Pass	
12	Clockwise	$7.0^* \delta_{0.3  g}$	254	3.13	Pass	
13	Clockwise	$7.4* \delta_{0.3 \text{ g}}$	270	3.15	Pass	
		,				

<sup>1.</sup> Lateral displacement should be ≥ 1.83 m (6 ft) for vehicles with a GVWR of 3,500 kg (7,716 lb) or less; and ≥ 1.52 m (5ft) for vehicles with a GVWR greater than 3,500 kg (7,716 lb).

DATA INDICATES COMPLIANCE:	PASS/FAIL	PASS
REMARKS:		
DECORDED DV: Alexalde	DATE:	4-23-09
RECORDED BY: Alan Ida  APPROVED BY: Jeff Sankey	DATE:	4-30-09

## DATA SHEET 9 MALFUNCTION WARNING TEST

VEHICLE MAKE/MODEL/BODY STYLE: <u>Lexu</u>	s / ES350 / Pas	sseng	er car	
VEHICLE NHTSA No.: C95104	TEST DATE:_	,	<u>4-24-09</u>	
METHOD OF MALFUNCTION SIMULATION:  Describe method of malfunction simulation:				
2) Remove VSC No. 2 Relay from under	<u>hood fuse box.</u>			
MALFUNCTION TELLTALE ILLUMINATION: Telltale illuminates and remains illuminated afte necessary the vehicle is driven at least 2 minut	es.			ctivated and if
	_		_	
Time for telltale to illuminate after ignition syste	m is activated	and ve	ehicle sp	peed of
48± 8 km/h (30± 5mph) is reached.  SEE REMARKS Seconds (must be within 2	minutes) _	X	Pass _	Fail
ESC SYSTEM RESTORATION: Telltale extinguishes after ignition locking systems is driven at least 2 minutes.				ary the vehicle
Time for telltale to extinguish after ignition syst	em is activated	and v	ehicle s	peed of
48± 8 km/h (30± 5mph) is reached.  SEE REMARKS Seconds (must be within 2				
DATA INDICATES COMPLIANCE:	F	PASS	FAIL	PASS
REMARKS:				
When the VSC Relay No. 2 is removed, the ve for malfunction telltale to illuminate. After the rat 3 to 6 km/h in order for malfunction telltale to	elay is restored	Iriven	at 3 to 6 vehicle r	km/h in order nust be driven
RECORDED BY: Alan Ida		DATE:		<u>4-24-09</u> 4-30-09
APPROVED BY:			•	1 00 00

#### 4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

Туре	Output	Range	Resolut ion	Accuracy	Specifics	Serial Number	Calibration
Tire Pressure Gauge	Vehicle Tire Pressure	0-60psi	0.5 psi	±0.5% of applied pressure	Marsh Model: 89562 0- 60psi	N/A	By: <u>TRC</u> Date: <u>2-6-09</u> Due: <u>5-7-09</u>
Platform Scales	Vehicle Total, Wheel, and Axle Load	0-2500 lb per each of four pads	0.5 lb	±1.0% of applied load	Mettler Toledo Model: JXGA1000	5225831- 5JC	By: <u>Mettler</u> Date: <u>2-18-09</u> Due: <u>5-18-09</u>
Automated Steering Machine with Steering Angle Encoder	Handwheel Angle	±800 deg	0.25 deg	±0.25 deg	Heitz Automotive Testing Model: Sprint 3	60303	By: TRC Date: 11-06-08 Due: 11-06-09
Multi-Axis Inertial Sensing System	Longitudinal, Lateral, and Vertical Acceleration Roll, Yaw, and Pitch Rate	Accelero meters: ±2 g Angular Rate Sensors: ±100 deg/ s	Acceler ometers : ≤10 ug  Angular Rate Sensors : ≤0.004 deg/s	Acceleromet ers: ≤0.05% of full range Angular Rate Sensors: 0.05% of full range	BEI Technologies Model: MotionPAK MP- 1	0767	By: <u>BEI Tech.</u> Date: <u>10-13-08</u> Due: <u>10-13-09</u>
Radar Speed Sensor and Dashboard Display	Vehicle Speed	0-125 mph	0.009 mph <sub>.</sub>	±0.25% of full scale	A-DAT Corp. Radar Model: DRS-6 Display Model: RD-2	<u>1400437</u>	By: <u>A-DAT</u> Date: <u>11-5-08</u> Due: <u>11-5-09</u>
Ultrasonic Distance Measuring System	Left and Right Side Vehicle Height	5-24 inches	0.01 inches	±0.25% of maximum distance	Massa Products Corporation Model: M- 5000/220	_ <u>104619</u> & 104613	By: Consumers Energy Laboratory Services Date: 12-10-08 Due: 12-10-09
Data Acquisition System [Amplify, Anti- Alias, and Digitize]	Record Time; Velocity; Distance; Lateral, Longitudinal, and Vertical Accelerations; Roll, Yaw, and Pitch Rates; Steering Wheel Angle.	Sufficient to meet or exceed individual sensors	200 Hz	Sufficient to meet or exceed individual sensors	Dewetron Sidehand DAS Model: DA- 121-16 Digitizer Model: Dewe-Orion- 1616-100 Amplifier/AntiAlia sing: MDAQ- FILT-10-S	<u>12060</u> <u>1105</u>	By: <u>Dewetron</u> Date: <u>4-24-08</u> Due: <u>4-24-09</u>
Load Cell	Vehicle Brake Pedal Force	0-300 lb	1 lb	±0.05% of full scale	DATRON Model: DTM- LPA	<u>4970-</u> <u>1103</u>	By: TRC Date: per test Due: per test
Coordinate Measurement Machine	Inertial Sensing System Location	0-10 feet	0.001 inch	±0.003% of full scale	FARO International Model: Faro Arm N10	<u>U12-05-08-</u> <u>07108</u>	By: <u>FARO</u> Date: <u>9-26-08</u> Due: <u>9-26-09</u>
Outriggers	No output. Safety Item.	N/A	N/A	N/A	NHTSA Titanium Outriggers Model: Docket 2007-27662-11	N/A	N/A

#### 5.0 PHOTOGRAPHS

- 5.1 34 FRONT VIEW FROM LEFT SIDE OF VEHICLE
- 5.2 % REAR VIEW FROM RIGHT SIDE OF VEHICLE
- 5.3 VEHICLE CERTIFICATION LABEL
- 5.4 TIRE AND LOADING INFORMATION LABEL
- 5.5 WINDOW STICKER (MONRONEY LABEL)
- 5.6 ESC MALFUNCTION TELLTALE
- 5.7 SECONDARY ESC MALFUNCTION TELLTALE
- 5.8 34 FRONT VIEW TEST VEHICLE INSTRUMENTED
- 5.9 34 REAR VIEW TEST VEHICLE INSTRUMENTED
- 5.10 STEERING WHEEL CONTROLLER AND DATA ACQUISITION SYSTEM
- 5.11 STEERING CONTROLLER BATTERY BOX
- 5.12 INERTIA SENSOR
- 5.13 VEHICLE SPEED SENSOR
- 5.14 BODY ROLL SENSOR (DRIVER SIDE)
- 5.15 BODY ROLL SENSOR (PASSENGER SIDE)

5.1 % FRONT VIEW FROM LEFT SIDE OF VEHICLE

5.2 % REAR VIEW FROM RIGHT SIDE OF VEHICLE

2009 LEXUS ES350 FMVSS 126 VEHICLE No.: C95104 APRIL 2009

5.3 VEHICLE CERTIFICATION LABEL



2009 / 9000A ES350 4-DR SEDAN

SMOKY GRANITE MICA JTHBJ46GX92295416 Portland, OR

PORT/PLANT COLOR

<u>z</u>

Ship to: (Dealer, unless otherwise indicated)

# STANDA

- PERFORMANCE FEATURES
- 3.5 Liter 272HP Four Cam 24-Valve V8 Engine All-Aluminum Engine Construction & Dual VVT-i 6-Speed Automatic Transmission w/Sequential Shift
  - Front Wheel Drive

SmartAccess with Push Button Start/Stop 10-Way Power Adjustable Driver & Passenger Seats

Tire Pressure Monitor System
Tool Kit and First Aid Kit
LUXURY AND CONVENIENCE FEATURES

Electrochromic Auto-Dimming Interior Mirror

includes 2-way Power Lumbar

- 4-Wheel Independent MacPherson Strut-Type Suspension with Gas Pressurized Shock Absorbers Front and Rear Stabilizer Bar Dual Exhaust with Chrome Finished Tips

  - 4-Wheel Power Assisted Ventilated Front/Solid Rear Dise Brakes. 17 Aluminum Alloy 7-Spoke Wheels 25/55R17 All-Season Tires

# SAFETY FEATURES

- Dual Front Airbags, Dual Front Knee Airbags, Front Seat-Mounted Side Impact Airbags, Fr & Rr Side Curain Airbags, Supplemental Restant Sys (SRS) 3-Point Seatbelts for All Seating Positions Fr & R. Outboard Seatbelt Pretensioners with
- Force Limiters Vehicle Stability Control (VSC) with TRAC

Key FOB-Integrated Multi-Function Remote Entry Sys Rear Glass Imprinted Antenna w/FM Diversity Sys Rear Cup Holders with Adjustable Holder Ring Rear Artm. Rest with Cup Holders Heavy-Duty Rear Window Defogger with Timer

Scheduled Maintenance Indicator Light Lexus Personalized Settings

Carpeted Floor Mats

- 4-Wheel Anti-Lock Braking System (ABS) with Electronic Brakefrorce Distribution (EBD) Energy Managing Crumple Zones, Side Door Beams Theft-Deterrent System w/ Engine immobilizer Projector-Bulb Headlanns w/ Integrated Foglamps/Daytime Running Lights (IPRL)

**EPA Fuel Economy Estimates** 

These estimates reflect new EPA methods beginning with 2008 models.

CITY MPG

# Hadded Outside Mirrors One-Touron DepartClase Pur Tilt-and-Slide Moonroof Automatic Dual Zone Climate Control Automatic Dn/Off Headlamps Lexus Pennlum Audio System win-Dash 6-Disc CD Player, Automatic Sound Levelizer (ASL) & MP3 Player Connectivity (minplug) & 8-Speakers Touch Up/Down and Plach Protection Touch Up/Down and Plach Protection Power Door Locks with Anti-Lock Out Power Protection & Column-Mounted Cruise Control Display Functions & Column-Mounted Cruise Control

# GERMAIN LEXUS OF DUBLIN 3885 W. DUBLIN-GRANVILLE DUBLIN OH43017

MANUFACTURER'S SUGGESTED RETAIL PRICE

OPTIONS

INSTALLED

œ

EQUIPMENT

8

# \$ 34,320.00

# 250.00 300.00 205.00

	330.00	
	E)	•

- 109.00
- 210.00

\*\* Rear Seat Side Airbags

\*\* Bluetooth Audio

\*\* Full Size Spare

\*\* Premium Plus Package Includes:

\*\* Perforated Leather Trim Interior with Memory
Driver's & Front Passenger's Seats, Outside
Mirrors, and Power Tliff-discoping Steering
Wheel, Heated and Ventilated Front Seats,
Driver's Power Cushion Extender, Rain-Sensing

- Wipers
  (TOTAL MSRP VALUE OF OPTION \$2,480.00)
  Wood & Leather Steering Wheel
  Preferred Accessory Package:
  Trunk Mat, Cargo Net and Wheel Locks
  All Weather Mats

\$ 37,004.00

825.00 DELIVERY, PROCESSING AND HANDLING FEE

# \$ 37,829.00

APPLICABLE FEDERAL TAXES NOT INCLUDED Mandectors's suspended estall price includes manufactors's suspended estall price includes manufactors's suspended estall prices of clarars and title feet, and, local and applicable techniques, estall trans, and detain manufactors's assessment and included in the manufactors's assessment and included in the manufactors's assessment and included in the manufactors's LEXUS NEW VEHICLE LIMITED WARRANTY

\*\*\*\* \*\*\*\*

Passenger

Frontal

Annual Fuel Cost

Estimated \$ 2,935 based on 15,000 miles at \$4.30 per gallon

HIGHWAY MPG

Crash

Star ratings based on the risk of injury in a frontal impact. Frontal ratings should ONLY be compared to other vehicles of similar size and weight.

GOVERNMENT SAFETY RATINGS

- Limited warranty coverage highlights include
   4/YR (50000 mile basic coverage
   6YR / 70000 mile powertrain coverage
   6YR / Unlimited mile corrosion perforation warranty

\*\*\*\*

Front seat

Crash
Star ratings based on the risk of injury in a side impact.

22 to 32 MPG Expected range for most drivers

Combined Fuel Economy

Expected range for most drivers 16 to 22 MPG This Vehicle

22

Sea your Watterly and Services Collect for details.
LEXUS IS PLASSET OF OFFIT WHE
FOLLOWING OWNER SUPPORT PACKAGE
FOLLOWING OWNER SUPPORT PACKAGE
74 hour. 38d 649yr, resides emiliance plan
74 hour. 38d 649yr, resides emiliance plan
75 forming integral to 18 for the challed on militarian services
75 forming integral yet alternative militarian services
75 forming integral yet alternative militarian and the services
75 forming integral yet alternative militarian and the services
75 forming integral yet alternative militarian and the services
75 forming integral yet alternative militarian and the services
75 forming integral yet alternative militarian and the services
75 forming integral yet and the services of t

2009 LEXUS ES350

Star ratings range from 1 to 5 stars (みみみよく) with 5 being the h Source: National Highway Traffic Safety Administration (NHTSA)

Rollover Star ratings based on the risk of rollover in a single vehicle cras

Rollover

Your actual
mileage will vary
depending on how you
drive and maintain
your vehicle.

VEHICLE No.: C95104 **FMVSS 126** 

www.safercar.gov or 1-888-327-42

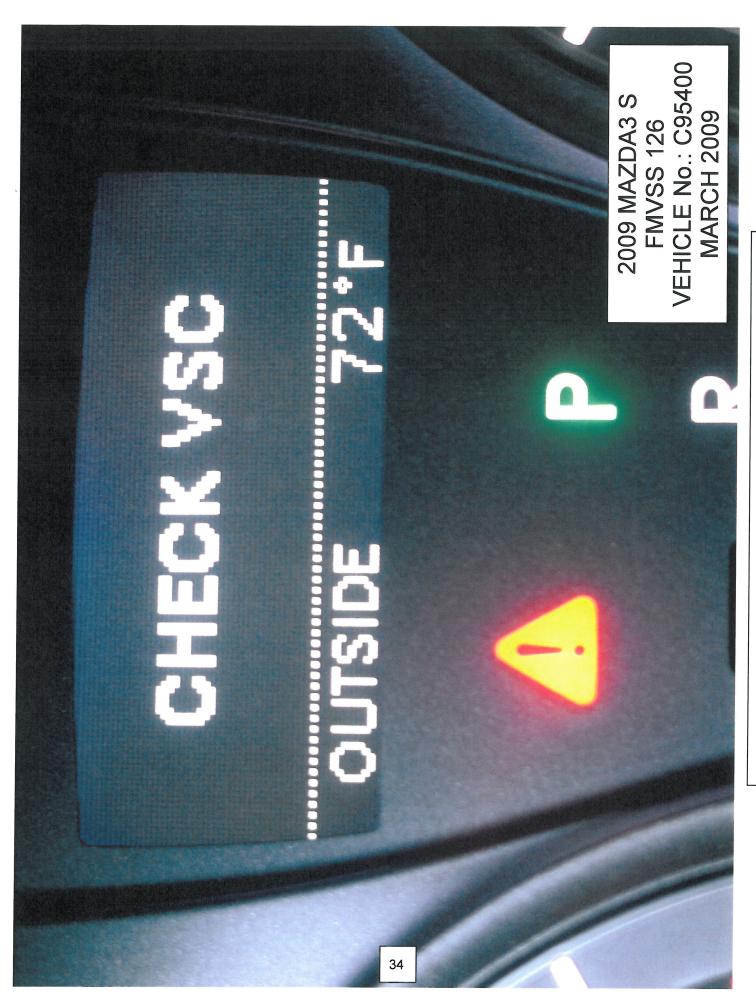
3

**APRIL** 2009

See the FREE Fuel Economy Guide at dealers or www.fueleconomy.gov 

All Midsize Cars





5.7 SECONDARY ESC MALFUNCTION TELLTALE



34 FRONT VIEW - TEST VEHICLE INSTRUMENTED 5.8

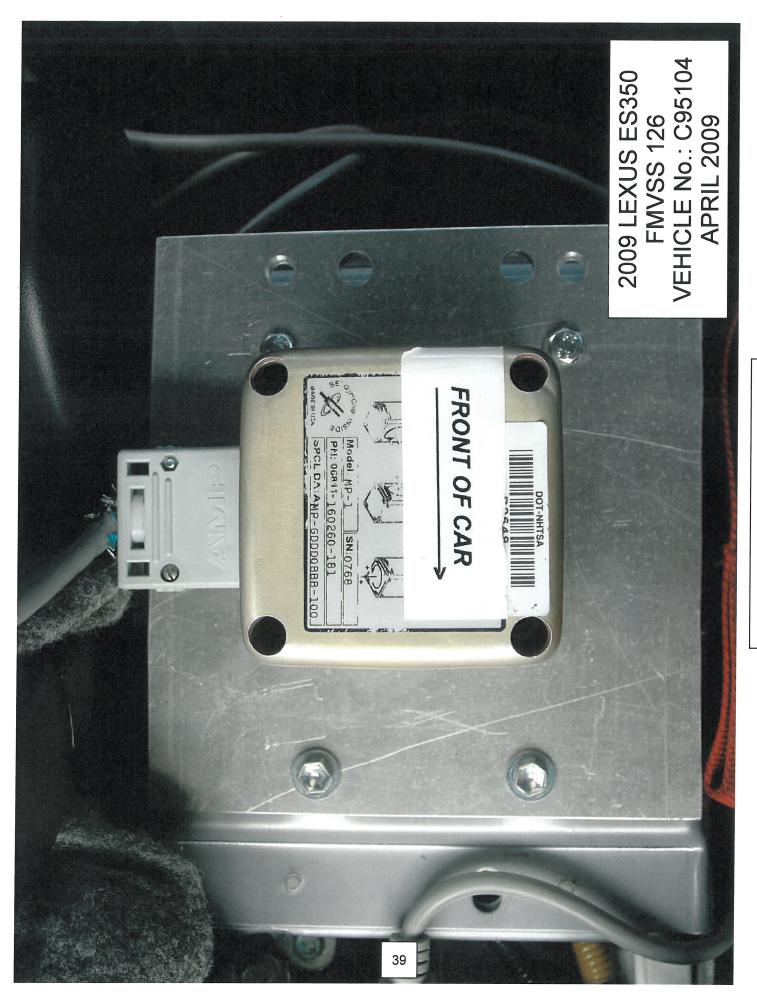


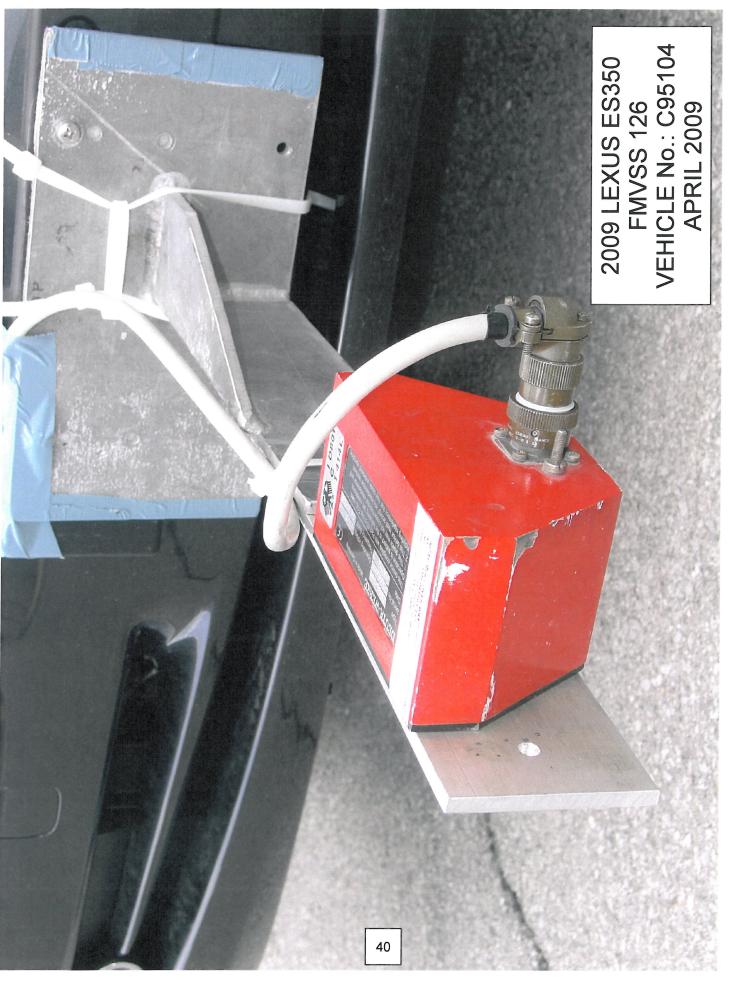
34 REAR VIEW - TEST VEHICLE INSTRUMENTED 5.9



5.10 STEERING WHEEL CONTROLLER AND DATA ACQUISITION SYSTEM

# 5.11 STEERING CONTROLLER BATTERY BOX





5.14 BODY ROLL SENSOR (DRIVER SIDE)

5.15 BODY ROLL SENSOR (PASSENGER SIDE)

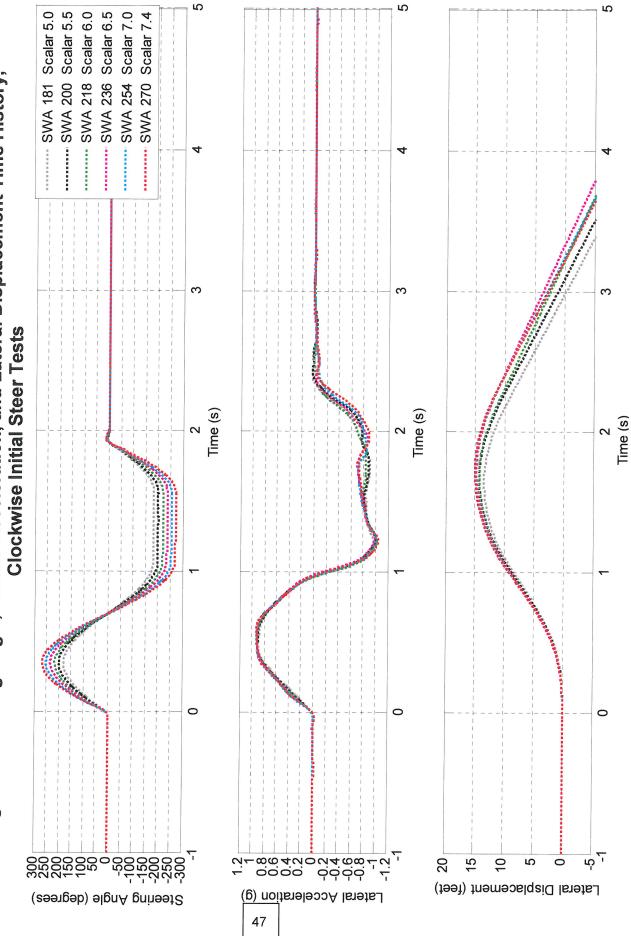
### 6.0 DATA PLOTS

Figure 1. Steering Angle and Yaw Rate Time History, Counter-Clockwise Initial Steer Tests
 Figure 2. Steering Angle, Lateral Acceleration, and Lateral Displacement Time History, Counter-Clockwise Initial Steer Tests
 Figure 3. Steering Angle and Yaw Rate Time History, Clockwise Initial Steer Tests
 Figure 4. Steering Angle, Lateral Acceleration, and Lateral Displacement Time History, Clockwise Initial Steer Tests

0.9

DATA PLOTS

Figure 4. Steering Angle, Lateral Acceleration, and Lateral Displacement Time History,



### 7.0 OTHER DOCUMENTATION

- 7.1 OWNER'S MANUAL PAGES
- 7.2 VEHICLE ARRIVAL CONDITION REPORT
- 7.3 VEHICLE COMPLETION CONDITION REPORT
- 7.4 SINE WITH DWELL TEST RESULTS
- 7.5 SLOWLY INCREASING STEER TEST RESULTS
- 7.6 INERTIAL SENSING SYSTEM LOCATION COORDINATES

### 7.1 OWNER'S MANUAL PAGES

### 2-4. Using other driving systems

### **Driving assist systems**

To help enhance driving safety and performance, the following systems operate automatically in response to various driving situations. Be aware, however, that these systems are supplementary and should not be relied upon too heavily when operating the vehicle.

### ABS (Anti-lock Brake System)

Helps to prevent wheel lock when the brakes are applied suddenly, or if the brakes are applied while driving on a slippery road surface

### Brake assist

Generates an increased level of braking force after the brake pedal is depressed, when the system detects a panic stop situation.

### VSC (Vehicle Stability Control)

Helps the driver to control skidding when swerving suddenly or turning on slippery road surfaces.

### ■ TRAC (Traction Control)

Maintains drive power and prevents the front wheels from spinning when starting the vehicle or accelerating on slippery roads.

### PCS (Pre-Collision System) (if equipped)

→P.164

### When the VSC and TRAC systems are operating



If the vehicle is in danger of slipping, or if the front wheels spin, the slip indicator light flashes to indicate that the VSC and TRAC systems have been engaged.

A buzzer (intermittent) sounds to indicate that VSC is operating.

2009 LEXUS ES350 FMVSS 126 VEHICLE No.: C95104 APRIL 2009

161

### Sounds and vibrations caused by the ABS, brake assist, VSC and TRAC systems

- A sound may be heard from the engine compartment when the engine is started or just after the vehicle begins to move. This sound does not indicate that a malfunction has occurred in any of these systems.
- Any of the following conditions may occur when the above systems are operat. ing. None of these indicates that a malfunction has occurred.
  - · Vibrations may be felt through the vehicle body and steering.
  - · A motor sound may be heard after the vehicle comes to a stop.
  - The brake pedal may pulsate slightly after the ABS is activated.
  - · The brake pedal may move down slightly after the ABS is activated.



### CAUTION

Any of the following conditions may result in an accident which could cause death or serious injury: .

- ■The ABS does not operate effectively when
  - The limits of tire gripping performance have been exceeded.
  - The vehicle hydroplanes while driving at high speed on the wet or slick road.
- Stopping distance when the ABS is operating will exceed that of normal condtions

The ABS is not designed to shorten the vehicle's stopping distance. Always maintain a safe distance from the vehicle in front of you in the following situations.

- When driving on dirt, gravel or snow-covered roads
- When driving with tire chains
- When driving over bumps in the road
- When driving over roads with potholes or roads with uneven roads
- TRAC may not operate effectively when

Directional control and power may not be achievable while driving on slippery road surfaces, even if the TRAC system is operating.

Do not drive the vehicle in conditions where stability and power may be lost.

162

2009 LEXUS ES350 **FMVSS 126** VEHICLE No.: C95104 **APRIL 2009** 

### A CAUTION

### When the slip indicator flashes and a warning buzzer sounds

This situation occurs immediately while VSC is activated. Always drive carefully. Reckless driving may cause an accident. Exercise particular care when the indicator light flashes and a buzzer sounds.

### Replacing tires

Make sure that all tires are of the same size, brand, tread pattern and total load capacity. In addition, make sure that the tires are inflated to the recommended tire pressure level.

The ABS and VSC systems will not function correctly if different tires are fitted on the vehicle.

Contact your Lexus dealer for further information when replacing tires or wheels.

2009 LEXUS ES350 FMVSS 126 VEHICLE No.: C95104 APRIL 2009

163

### 7.2 VEHICLE ARRIVAL CONDITION REPORT

CONTRACT NO. <u>DTNH22-08-P-0097</u>	DATE:12/16/08
FROM: Germain Lexus of Dublin, 3885 W. Du 43017	blin-Granville Road, Dublin, OH
TO: TRC PURPOSE: (X) Initial () Receipt via Trans	eceived ( ) Present sfer vehicle condition
MODEL YEAR/MAKE/MODEL/BODY STYLE: <u>car</u>	2009 / Lexus / ES350 / Pass
MANUFACTURE DATE: 10/08 N	IHTSA NO.: <u>C95104</u>
BODY COLOR: Smoky Granite Mica VI	N: <u>JTHBJ46GX92295416</u>
ODOMETER READING:60 miles	GVWR: <u>2,123 KG</u>
PURCHASE PRICE: \$ \$37,829 DEALER Dublin, Dublin, Ohio	
X ALL OPTIONS LISTED ON "WINDOW STICKE	ER" ARE PRESENT ON THE TEST VEHICLE
X TIRES AND WHEEL RIMS ARE NEW AND TH	IE SAME AS LISTED
X THERE ARE NO DENTS OR OTHER INTERIO	OR OR EXTERIOR FLAWS
X THE VEHICLE HAS BEEN PROPERLY PREPA	ARED AND IS IN RUNNING CONDITION
X THE GLOVE BOX CONTAINS AN OWNER'S M CONSUMER INFORMATION, AND EXTRA SE	MANUAL, WARRANTY DOCUMENT, ET OF KEYS
X PROPER FUEL FILLER CAP IS SUPPLIED ON	N THE TEST VEHICLE
X PLACE VEHICLE IN STORAGE AREA	
DOORS, ETC., TO CONFIRM THAT EACH SYS  MANUFACTURER'S SPECIFICATIONS. A	EXTERIOR, INCLUDING ALL WINDOWS, SEATS STEM IS COMPLETE AND FUNCTIONAL PER TH NY DAMAGE, MISADJUSTMENT, OR OTHE ENCE THE TEST PROGRAM OR TEST RESULT RMAL CONDITION TO THE NHTSA COTR BEFOR
RECORDED BY: Alan Ida	DATE: <u>12-16-08</u> DATE: 4-30-09

### 7.3 VEHICLE COMPLETION CONDITION REPORT

CONTRACT NO. DTNH22-08-P-0097	DATE:	4/24/09				
MODEL YEAR/MAKE/MODEL/BODY STYLE:	2009 / Lexu	s / ES350 / Pass car				
MANUFACTURE DATE: 10/08 NH	TSA NO.: _	C95104				
BODY COLOR: Smoky Granite Mica VIN: _	JTHBJ	46GX92295416				
ODOMETER READING:121 miles		GVWR: <u>2,123</u>				
LIST OF FMVSS TESTS PERFORMED BY THIS LA	AB: <u>126</u>					
X THERE ARE NO DENTS OR OTHER INTERIOR	OR EXTERIOR	FLAWS				
X THE VEHICLE HAS BEEN PROPERLY MAINTAI	NED AND IS IN	RUNNING CONDITION				
_X_ THE GLOVE BOX CONTAINS AN OWNER'S MANUAL, WARRANTY DOCUMENT, CONSUMER INFORMATION, AND EXTRA SET OF KEYS						
X PROPER FUEL FILLER CAP IS SUPPLIED ON T	THE TEST VEH	CLE				
REMARKS:  Equipment that is no longer on the test vehicle as no None.	oted on Vehicle	Arrival Condition Report:				
Explanation for equipment removal: N/A						
Test Vehicle Condition: Like new.						
RECORDED BY: Alan Ida  APPROVED BY: Jeff Sankey	DATE: DATE:	<u>4-24-09</u> 4-30-09				

### 7.4 SINE WITH DWELL TEST RESULTS 2009 Lexus ES350 NHTSA No.: C95104

23-Apr-09 Date Created

YRR175(%) -0.42039192 0.193861157 -0.693719913 0.043126581 -0.159435425 -0.994367696 0.079098678 -0.233404342 -0.31551144 -0.443383176 -0.132912975 -0.355491486	0.103483162 0.103483162 0.246611015 0.70135812 0.73004561 0.05410325 0.230879988 0.180984654 0.075317996 0.099775528 0.241613202
YRR1 Ct 1197 1197 1197 1197 1196 1196 1196 1196	1198 1197 1197 1197 1197 1196 1197 1197 1197
YR1 (deg/sec) -0.042923489 0.002640568 -0.25300166 -0.031430497 -0.033992447 -0.053868034 -0.053868034 -0.053868034 -0.053868034 -0.053868034 -0.053868034 -0.053868034 -0.053868034 -0.053868034	0.185012964 -0.049624672 0.12484609 -0.103108966 0.118575984 0.108006986 0.091317775 0.341262814 0.264195166 0.041589102 -0.053252331 -0.135265903
YRR1(%) -0.36532765 0.016472988 -1.291882589 -0.392708308 -0.12396251 -1.15973164 -0.148766706 -0.604047269 -0.605209688 -0.665531245 -0.166059873	-1.535838873 0.299081329 -0.605219291 0.412466566 -0.394600695 -0.308363234 -0.23500589 -0.822139742 -0.58573092 -0.087651262 0.105497138 0.256503645 -0.197556002
Time@MOS 3.76078211 3.76082211 3.759497331 3.7594752 3.758453654 3.76208212 3.758007089 3.761591843 3.75925039 3.76044507 3.7568864993 3.76044507	3.754462848 3.759462848 3.761086292 3.761816459 3.762080759 3.759413757 3.760634627 3.758543863 3.761721147 3.759339998 3.761333971 3.758691738
MOS 754 754 753 753 753 754 753 754 753 754	754 753 754 754 754 754 753 753
Time@COS 4.979614987 4.979242742 4.977631677 4.976252353 4.97959406 4.974771475 4.977591604 4.977691604 4.977691604 4.974090204 4.974023318	4.981555872 4.979110415 4.979477309 4.98065635 4.976991644 4.977237617 4.976289025 4.977451425 4.977451425 4.977451425
997 997 997 997 997 996 996 996 996	8969 997 998 999 799 999 799 999 799 799 899
Time@5deg 3.073746999 3.06767881 3.062914664 3.060549956 3.058354983 3.056548831 3.056548831 3.059885032 3.05764185 3.059156079 3.056530556 3.057693004	3.074601639 3.066938794 3.064579917 3.063225832 3.06184995 3.058166932 3.05922423 3.05922423 3.057107945 3.060377337 3.058164335 3.05570423
MES 50.44856714 50.19965966 50.26922694 50.44937905 50.25336548 50.20381689 50.42490965 50.20798894 50.4012054 50.26784125 50.39793779 50.31034248	50.36049976 50.33617559 50.32876729 50.34963814 50.45776838 50.22759944 50.37559155 50.37559155 50.37521067 50.42290417 50.31562742 50.31768595 50.37574428
SWA @ 5deg Ct 616 615 614 614 613 613 613 613 613 613	616 615 614 613 613 613 613 613 613
File 17 18 19 20 22 23 24 25 26 26 27 29	30 31 32 33 33 34 37 40 40

### 7.4 SINE WITH DWELL TEST RESULTS 2009 Lexus ES350 NHTSA No.: C95104

23-Apr-09 Date Created

1(deg) 39 37 46 16 99	77 29 36 71	97 57 56	13 49 42 87	36 17 7	7 11 03 11 13 13
2nd SWA Mean(deg) 53.94630699 72.87037737 90.78278246 109.1584316	145.1202377 162.9029029 180.7813136 200.0359571	235.9131097 253.7292357 269.5574566	54.5668393 73.38854249 91.19712342 109.6427987	127.5507336 127.5507336 145.4689417 163.3653114	200.23237 200.655113 218.6655084 236.5312211 254.4701703 270.3287502
1st SWA Peak Ct 682 682 682 682 682	683 682 683 682 684	683 684 683	682 682 682 682	682 682 682 683	682 683 683 684 684
1st SWA Peak(deg) 1st SWA Peak Ct 54.02361259 682 72.9819979 682 90.8746004 682 109.1422409 682	144.9732481 162.9822026 180.9409443 200.0904912	235.0028443 252.2686661 267.8531988	54.6275239 73.68932568 91.73562651 109.9415351	127.9721076 145.9232795 163.8762667	235.8592001 235.8592001 253.0221637 268.6046496
Lat. Acc. 1.07s (g) 0.393470696 0.506809192 0.576584559 0.630241353 0.646088941	0.679098446 0.688417177 0.693500284 0.700349883	0.71694274	-0.401124439 -0.505867019 -0.586575028 -0.637370419	-0.655094727 -0.655094727 -0.65882804 -0.65882804	-0.68908825 -0.689088525 -0.689088525 -0.6894471
Lat Disp (ft) -3.93896603 -5.184397479 -6.454275519 -7.409102861	-9.063336764 -9.45998375 -9.873070786 -10.08508771	-10.60352354 -10.56120733 -10.67178126	3.837476281 5.125703998 6.156267061 7.194849646	7.968247133 8.662318535 9.11289378	9.42053233 9.842053233 9.969788247 10.04266525 10.26517358
2nd Yaw Peak Ct 849 856 840 833 832	828 832 834 835	834 834 834	861 843 839 831	833 833 835 835	63.7 83.7 83.9 83.8 83.8
YR175 (deg/sec)         YRR175 Ct         2nd Yaw Peak(deg/sec)           -0.049393162         1347         11.74931291           0.031075327         1347         16.02968221           -0.13687772         1347         19.58395155           0.010040747         1347         23.28203799           -0.043719672         1347         27.42155472	31.89346406 36.20973756 39.46814401 43.25868701	43.52212000 48.53070328 49.68841736 51.66366239	-12.0463785 -16.59236704 -20.6282404	-30.04961365 -35.0258961 -38.85765381	-41.3091000 -45.10521076 -47.44837759 -50.47751252 -52.7344953 -55.56465502
YRR175 Ct 1347 1347 1347 1347	1347 1346 1346 1346	1347 1346 1346	1348 1347 1347	1347 1347 1347	1347 1346 1347 1347 1346
YR175 (deg/sec) -0.049393162 0.031075327 -0.135857772 0.010040747	-0.317138304 0.028641424 -0.092120362 -0.136486106	-0.20103/422 -0.064503602 -0.176638093 -0.145509159	0.072436922 -0.017170306 0.050871513	0.039970362 0.039970362 0.018950148 -0.089714547	0.033972341 0.033972341 0.033851442 -0.050364205 -0.127413503
File , 17 18 19 20 21	22 23 25 25	27 28 29	32 33	34 35 36	38 38 40 42 42

## 7.5 SLOWLY INCREASING STEER TEST RESULTS 2009 Lexus ES350

NHTSA No.: C95104
Date Created

23-Apr-09

ZeroEnd 635	593	694	701	200	200					
ZeroBegin ZeroEnd 435 635		494	501	200	200					
r_squared 0.999123327	0.99953365	0.996973015	0.998242027	0.99876394	0.999387442	•				
<b>AYCG_CD2_3 [g]</b> r_squared -0.301135628 0.999123327	-0.301423135	-0.29790162	0.293637858	0.297921508	0.297867851	0.2983146				
nph] Mean SPD [mph] A'Count_3 THETAENCF_3 [degree] A\ 6988 50.0155536 1246 -36.52994342	-37.39571327	-35.75134969	36.17204804	35.95315363	36.06444222	36.3				
AYcount_3 1246	1261	1234	1232	1228	1230					
Mean SPD [mph] 50.0155536	49.86817466	50.16413687	50.22073861	49.95593887	50.19416687					
MES [mph] 49.77206988	50.53761533	50.20567109	50.45615932	50.11616122	50.36964857					
DOS 1	_	_	0	0	0		gles (deg)			
EventPt 635	593	694	701	200	700		Steering Angles (deg)	54	73	91
Vehicle 2009 Lexus ES350	2009 Lexus ES350	2009 Lexus ES350	2009 Lexus ES350	2009 Lexus ES350	2009 Lexus ES350	Averages	Scalars	1.5	2	2.5
File 6	9 6	7			15	!	٠,			

109 127 145 163 163 200 218 236 254 270

3.5 4.5 6.5 6.5 7.7 7.7

### 7.6 INERTIAL SENSING SYSTEM LOCATION COORDINATES

2009 Lexus ES350 NHTSA No.: C95104

Device : U12-05-08-07108 device version : 2.24 device certification date : 09/26/08 today is : 4/22/2009 : Millimeters units

Label	ActualX	ActualY	ActualZ
C_DEVICEPOS001 M_PLANE001 M_LINE001 M_FRONT_AXLE_CENTER C_COORDSYS001 M_TIRE_TREAD_CENTER M_INERTIA_PACK M_ROOF M_GROUND	603.8171 0 0	859.7295	-114.5046 0 0
Track Width		1584.325	
Roof Height (relative to ground)			1431.509
Motion Pak - x-distance Motion Pak - y-distance Motion Pak - z-distance	1494.505	0.4834	483.9192
Motion Pak - x-distance (inches) Motion Pak - y-distance (inches) Motion Pak - z-distance (inches)	58.839	0.019	19.052